



HASSIA-REDATRON

POWER FOR PACKAGING

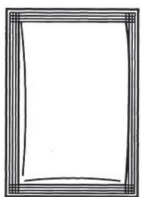
Vertical Form, Fill, and Seal Machines For SACHETS



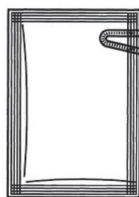
For liquids like sauces, shampoo or yoghurt



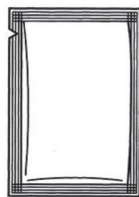
For powders like milk powder, detergent or spices



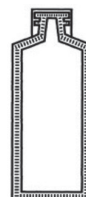
Sachet



Sachet with
contour sealing



Sachet with
die cut



Sachet with contour
sealing and die cut

- Reliable & efficient production - high output, OEE, and dosing accuracy
- Future ready - solutions for sustainable films
- 50 years of experience - engineered and manufactured in Germany
- Your personal partner from first idea to future demands
- References in Food, Dairy, Personal & Household Care, Pharmaceutical, Healthcare, and Chemical
- Hygiene: SIP, CIP (manual or automatic), Ultra Clean

Flexibag Si 300, SI 500, SI 600

FlexiBag® Sachet form-, fill- and seal-machines

Intermittent operation (SI), high performance every second.
Up to 16 lanes.

SACHET TYPES AND SIZES

SI 300

SI 500

SI 600

Sachets sealed on 4 sides

For liquid, pasteous, powdery and granulated products

Format width, maximum	mm	300	500	600
Draw-off length, maximum	mm	200	200	200
Minimal Sachet width	mm	38	38	38
Machine format (depending on sachet size)	lanes	1-6	1-12	1-16
Film width, maximum	mm	600	1,000	1,200
Reel diameter, maximum	mm	600	800	800
Reel core diameter	mm	76 (152)	152	152

NOMINAL OUTPUT* (DIN 8743)

Intermittent (SI)	cycles/minute	up to 130	up to 130	up to 130
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* depending on material, product, sachet size and dosing system

TECHNICAL DATA

Nominal voltage according to DIN IEC 38: 230/400 V, 50 Hz
3 phases, zero (full load), protective earth

Power consumption (average for basic machines)	approx. kVA	10	12	18
Protection type	Main drive unit DIN 40050 - IP 54			

Dimensions of basic machine
(excluding dosing system)

Width	approx. mm	1,450	2,500	2,500
Length	approx. mm	2,200	2,000	2,000
Height	approx. mm	1,700	2,000	2,000
Weight	approx. kg	850	1,300	1,400
Machine housing	Stainless steel			



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